

# Managing Energy Efficiency in Glasshouses:

## The challenges and opportunities in heating and renewables

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# What is Energy Efficiency?

Output Work/Energy  
(Work / Energy generated by the system)

$$\text{Efficiency} = \frac{W_{out}}{W_{in}}$$

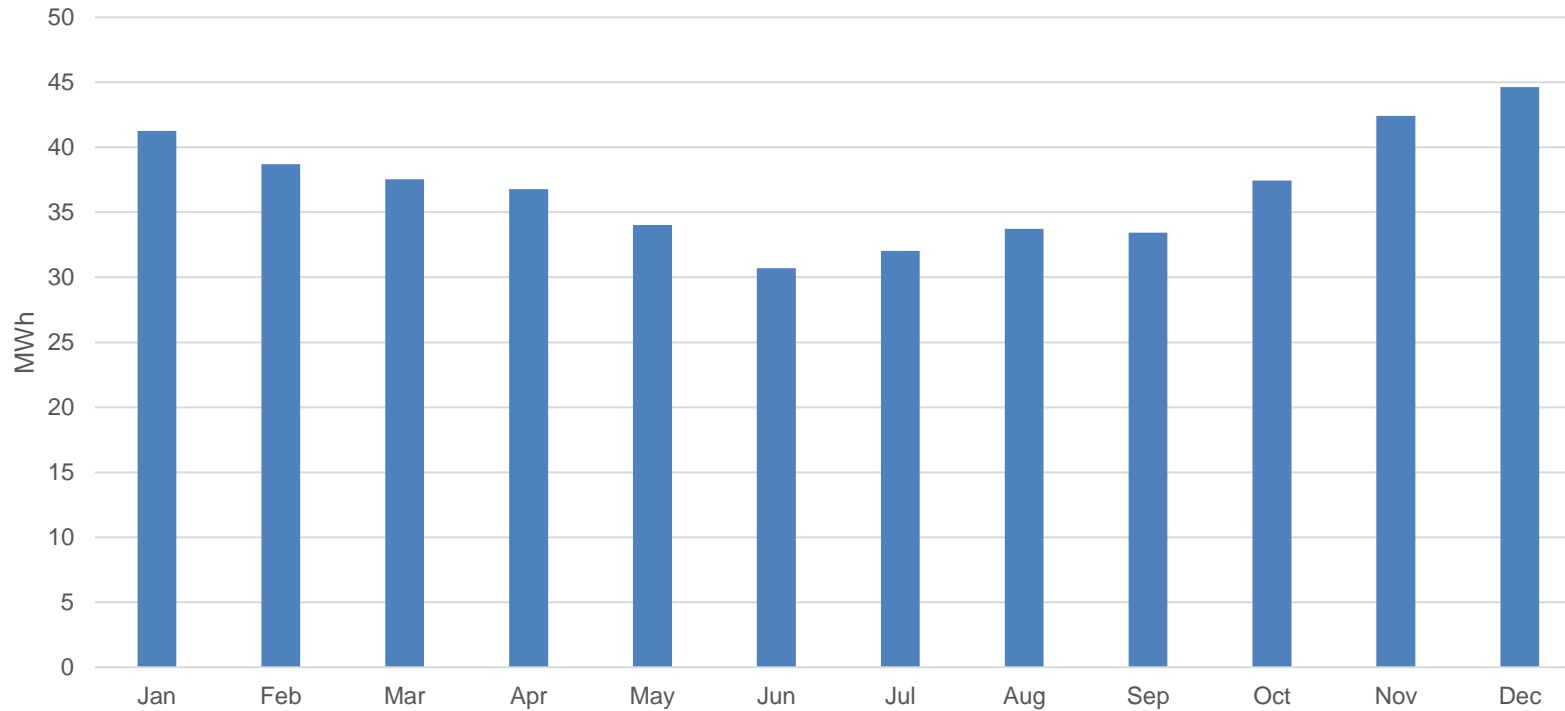
Input Work/Energy  
(Work / Energy supplied to the system)



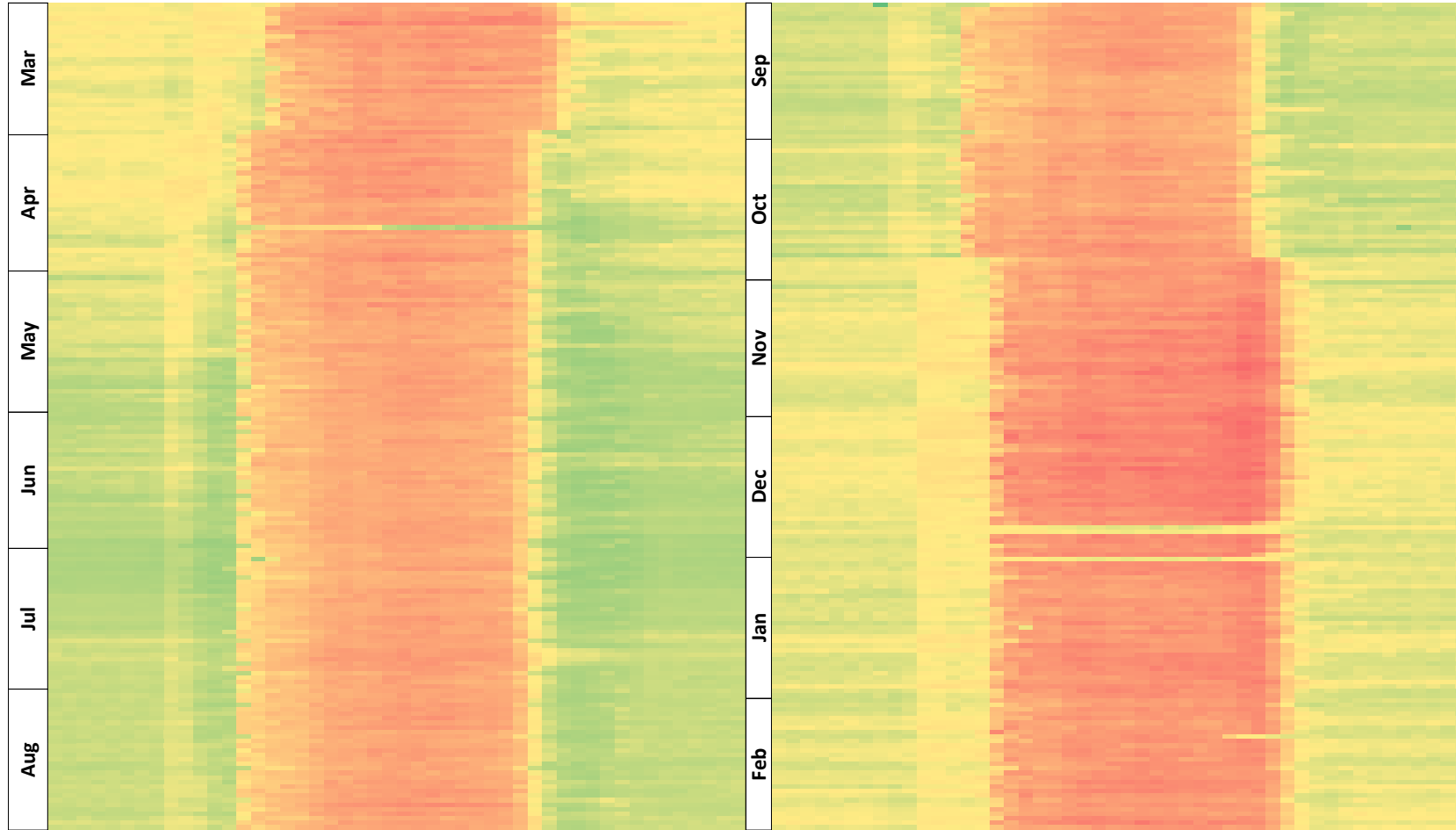
- To save energy, you must first understand how it's used
- The following questions need to be answered about how you use energy:
  - What?
  - Where?
  - When?
  - Why?



# The Importance of Data



# The Importance of Data



# How Do You Use Energy?

- Walk around to key energy uses and investigate:
- What? - kW rating
- Where?
- When? - Run hours
- Why?

**W22 Premium** IE3 - 91.2%

03FEV10 0000000000

MADE IN BRAZIL

~ 3 FRAME 132M-04 INS. CL. F  $\Delta t$  80 k IP55 DUTY S1

S.F.	1.00	AMB.	40°C	ALT.	1000	m.a.s.l.
V- $\Delta$ /Y	Hz	kW	min <sup>-1</sup>	A	P.F.	
380/660		1460	14.4/8.29	0.87		
400/690		1465	13.9/8.06	0.85		
415/-	50	7.5	1470	13.5/-	0.84	
440/-		1760	13.9/-	0.87		
460/-	60	8.5	1765	13.5/-	0.86	

W2 U2 V2  
U1 V1 W1  
L1 L2 L3

W2 U2 V2  
U1 V1 W1  
L1 L2 L3

→ 6308-ZZ MOBIL POLYREX EM 78 kg  
→ 6207-ZZ

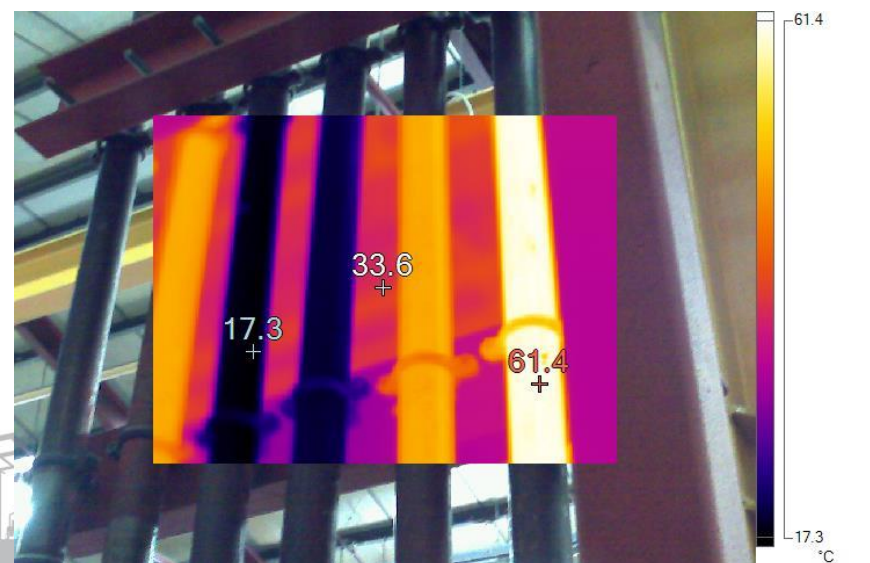
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PGT ME95 SP LR 50962 LR 38324 CE RA VDE 0530 IEC 60034



- Reduce Load:
- Adjust heating/cooling setpoints
- Improve insulation
- Replace broken panes
- Install/replace screens
- Upgrade old/inefficient equipment
- New installations





- Reduce Time:
- Switch off
- Improve metering/sensors
- Adjust heating/cooling setpoints
- Install timers
- Training & behaviour changes





- Degree-Day Analysis
- Measure of the difference between, and number of days, that the ‘base temp’ is:
- Below the ambient – heating degree days
- Above the ambient – cooling degree days

Base Temp	HDD	Reduction
12°C	1,199	-
10°C	787	44%



# E.g. Insulation Improvement

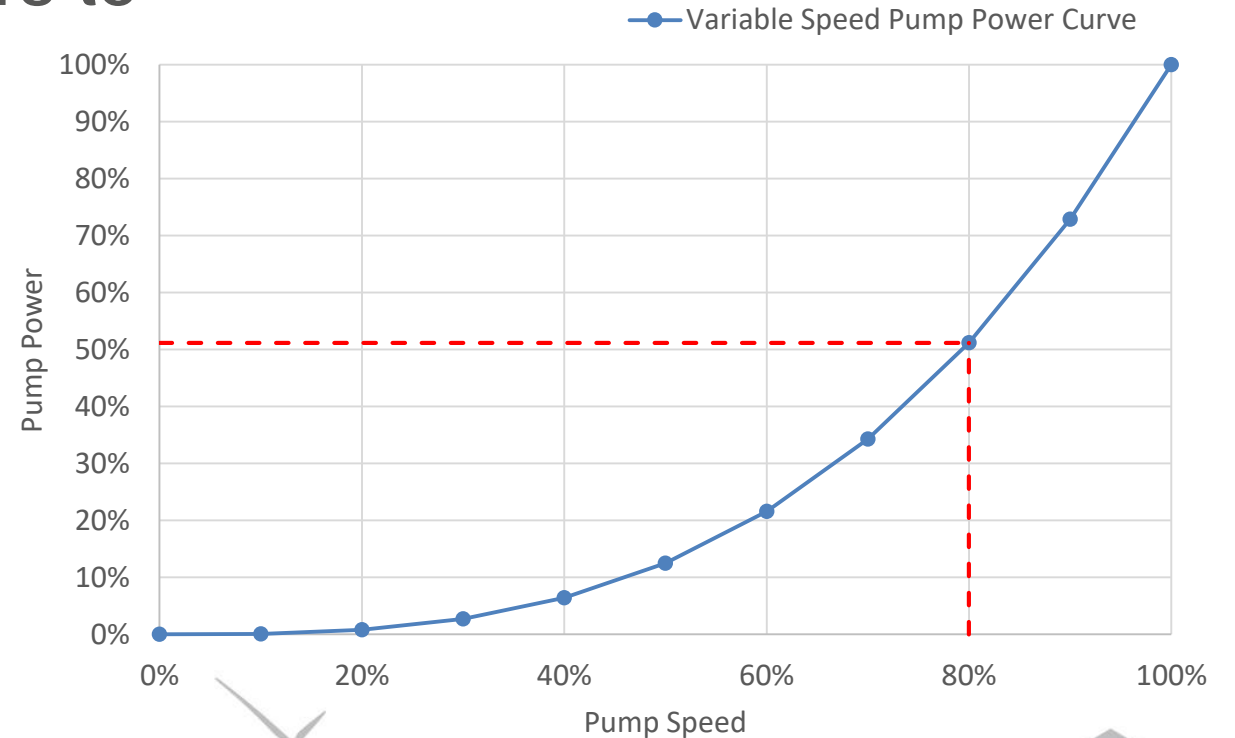


- Wet or degraded insulation loses most of its savings
- Not only pipe lagging, but pump and valve jackets
- 2-5% savings on heating fuel typical



# E.g. Variable Speed Drives

- Adjusts the frequency of motors to match demand
- Cubic relationship
- 20-45% savings typical



# E.g. Upgrade Equipment: Lights

- LED lights use up to 60% less energy to deliver the same lighting levels, compared to conventional bulbs
- Additional benefits:
  - Faster response to timing/controls
  - Adjustable spectrum
  - Produce less heat

Lighting	Hours	MWh/year	Saving	
500kW HPS	1,500	750	-	-
350kW LED	1,500	525	30%	£56,250





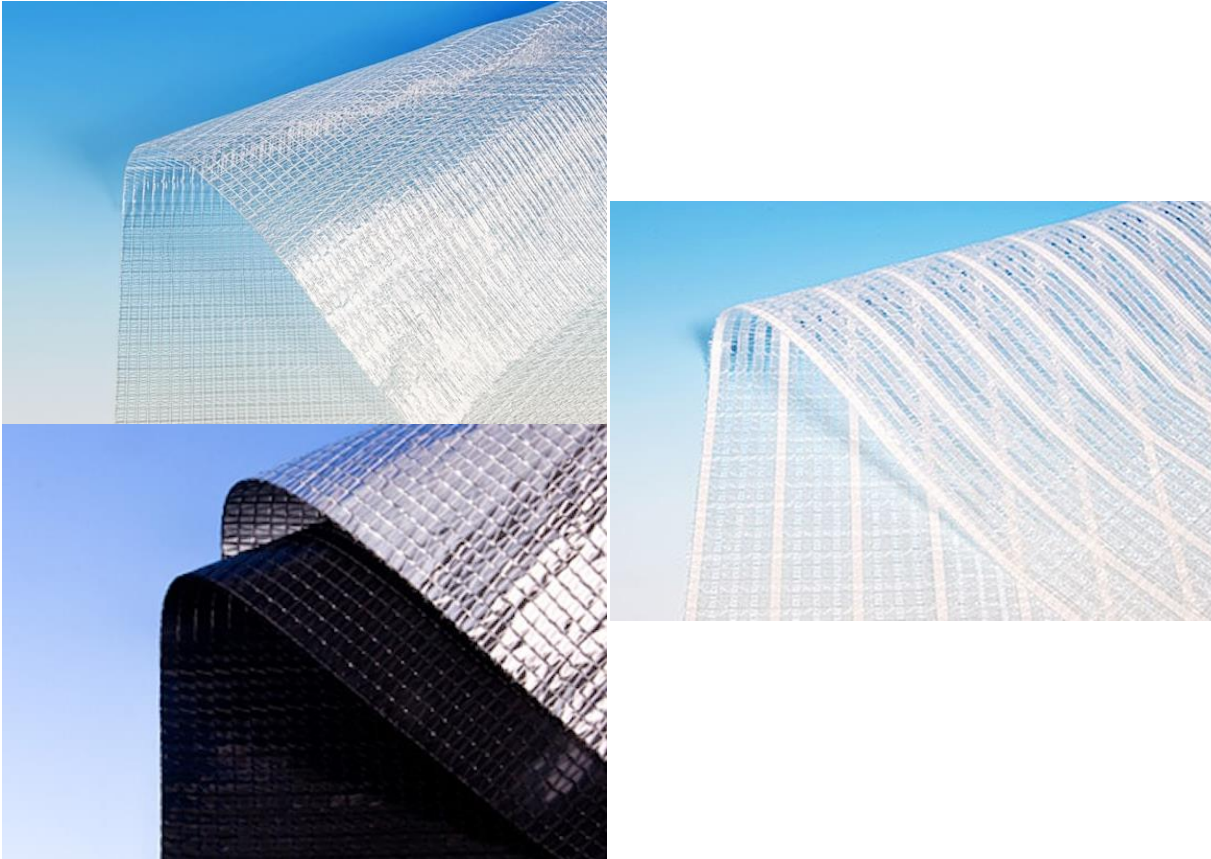
# E.g. Screening Improvement



- ‘Set and forget’ mentality
- Aged/broken/soiled screens are common
- Can be as low as ~5-year lifespan
- This reduces energy saving ability



# E.g. Screening Improvement



- Material improvements – light, breathable, etc.
- 15-75% energy savings with single screens
- 17-23% minimum shading
- Versatile – different types for different purposes
- Can be retrofit





# E.g. Screening Improvement

- Wageningen University, shade screen over rose: 5% increased yield
- Wageningen & Svensson, diffuse screens over anthurium and bromeliad: 25% increase in plant weight
- Svensson, several screen scenarios over pepper crop:

	No Screen	Energy Screen	Energy + Diffuse + Vertical	Energy + Blackout + Vertical
Heat savings	-	26%	37%	41%



- Key considerations:
- Temperature
- Seasonality
- Delivery
- Cost!

Crop heating

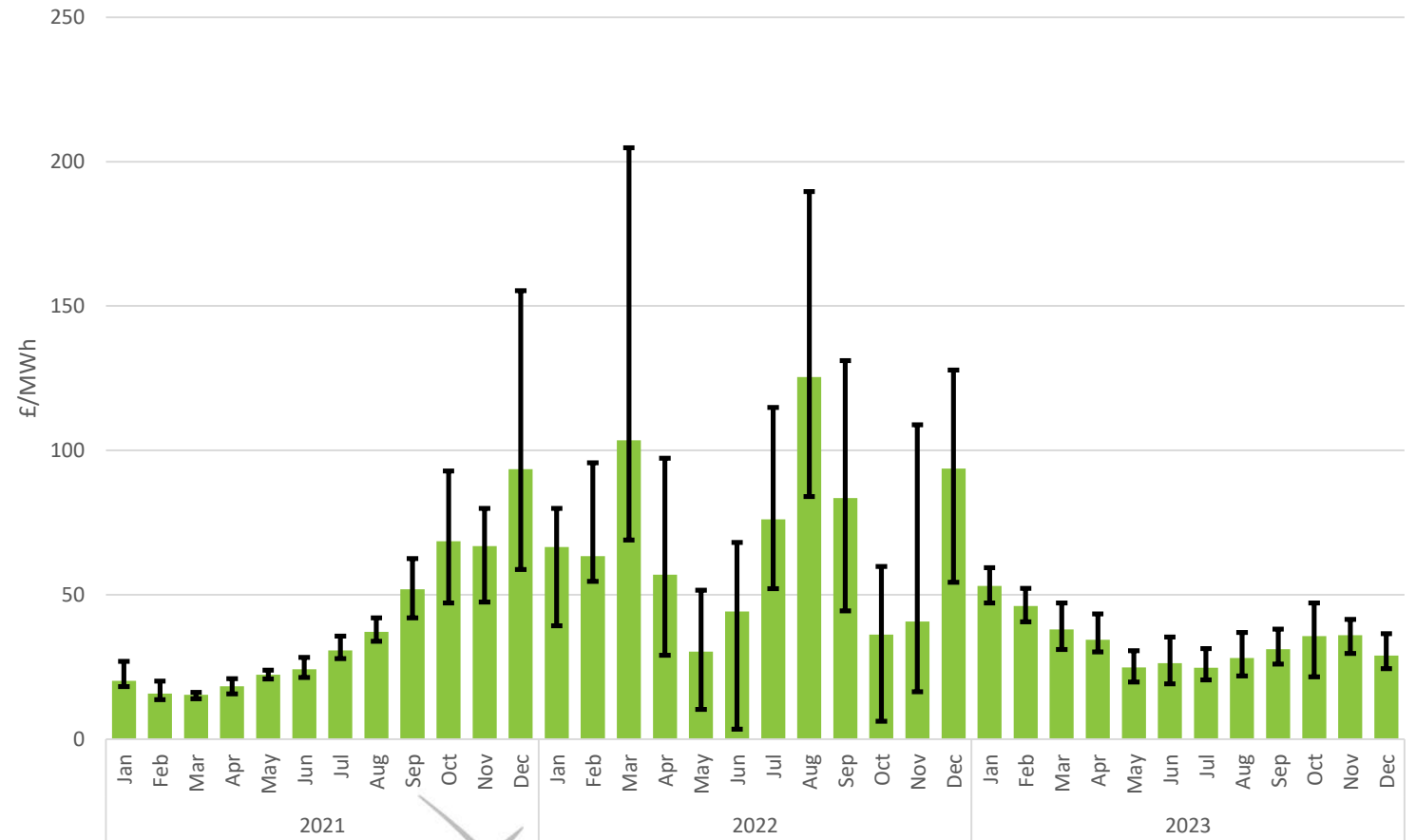
Frost protection

Tray wash

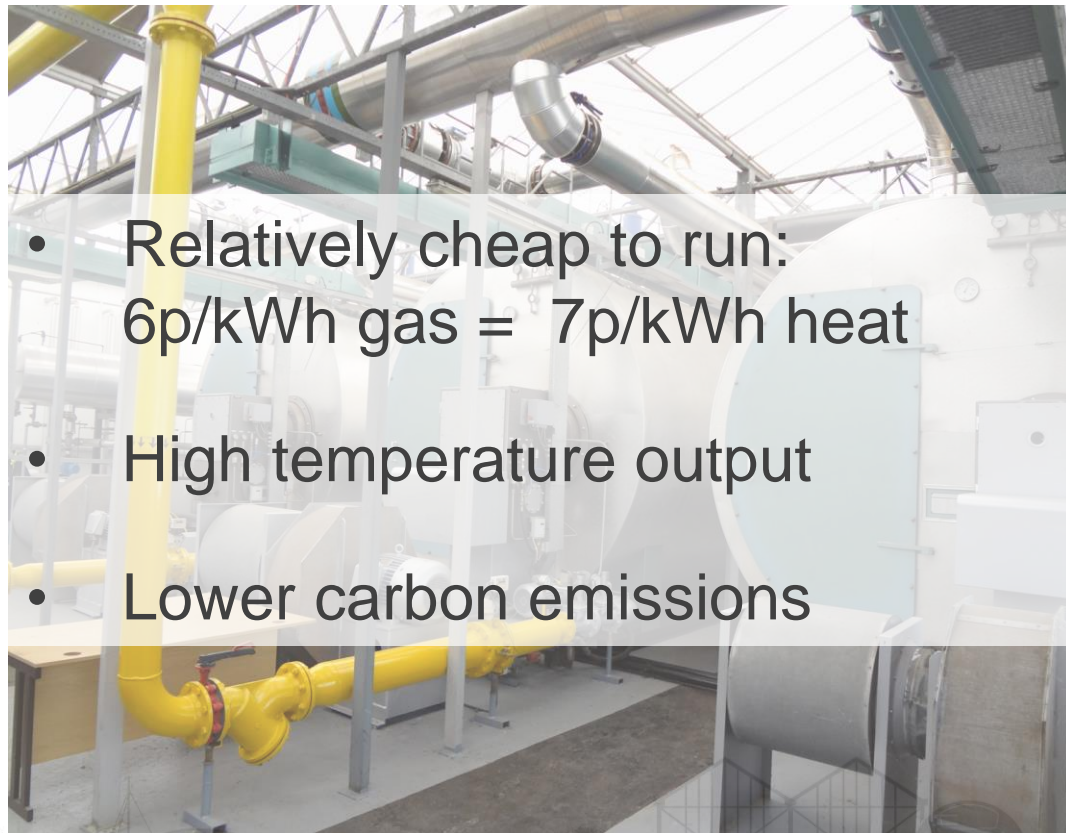
Occupancy



- High Price Volatility:
- Peaking around £200/MWh, or 20p per unit!
- Averaging less than £50/MWh in 2023
- Range is less than last year, still higher than most of 2021

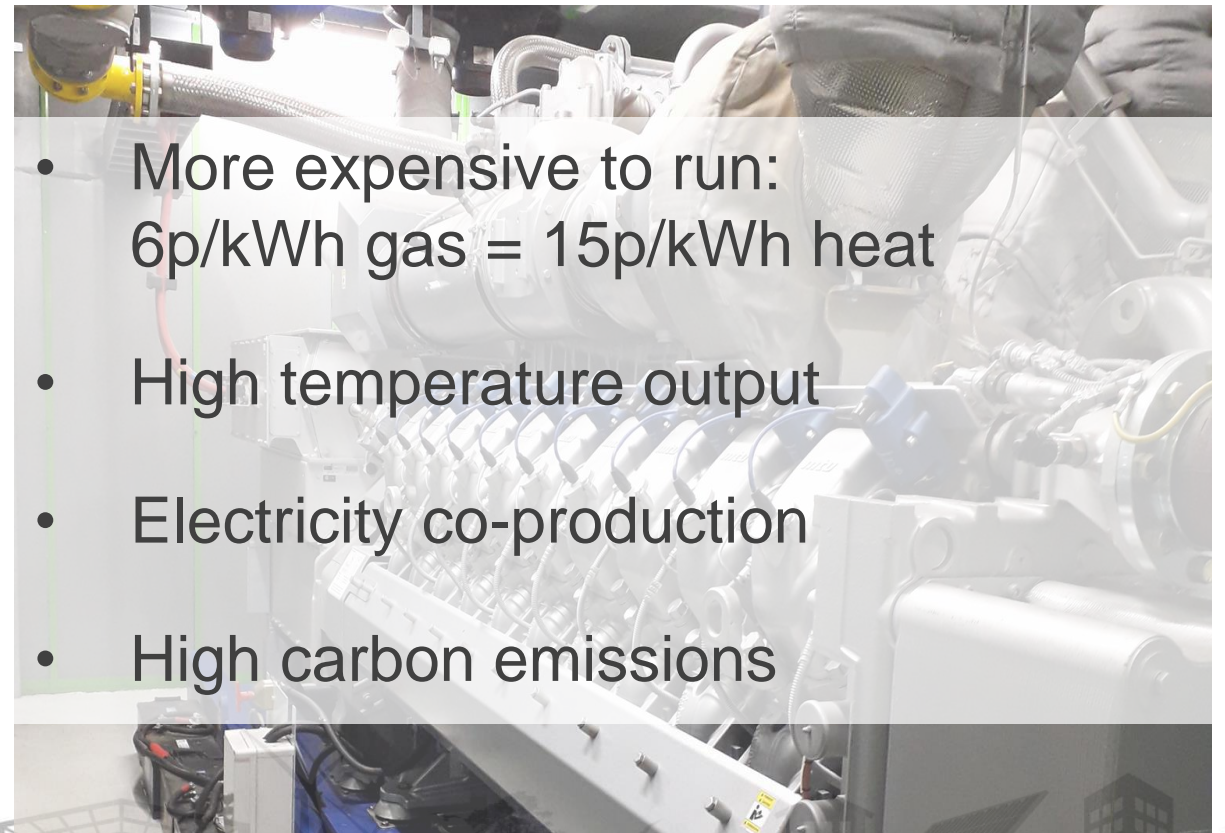


## Boiler



- Relatively cheap to run:  
 $6\text{p/kWh gas} = 7\text{p/kWh heat}$
- High temperature output
- Lower carbon emissions

## CHP



- More expensive to run:  
 $6\text{p/kWh gas} = 15\text{p/kWh heat}$
- High temperature output
- Electricity co-production
- High carbon emissions







- Can modulate with heat demand
- Requires physical fuel delivery
- 78 p/l = 8-12 p/kWh





- £120/t = 3.2 p/kWh
- Fuel cost & availability can be an issue
- New installations are relatively expensive & not incentivised
- Physically large







- Secondhand boilers
- Low carbon emissions
- More sustainable fuel
- Difficult to capture carbon





- Very expensive
- 25p/kWh elec = 5-8.5p/kWh
- Heat source is important
- Not incentivised
- Low temperature



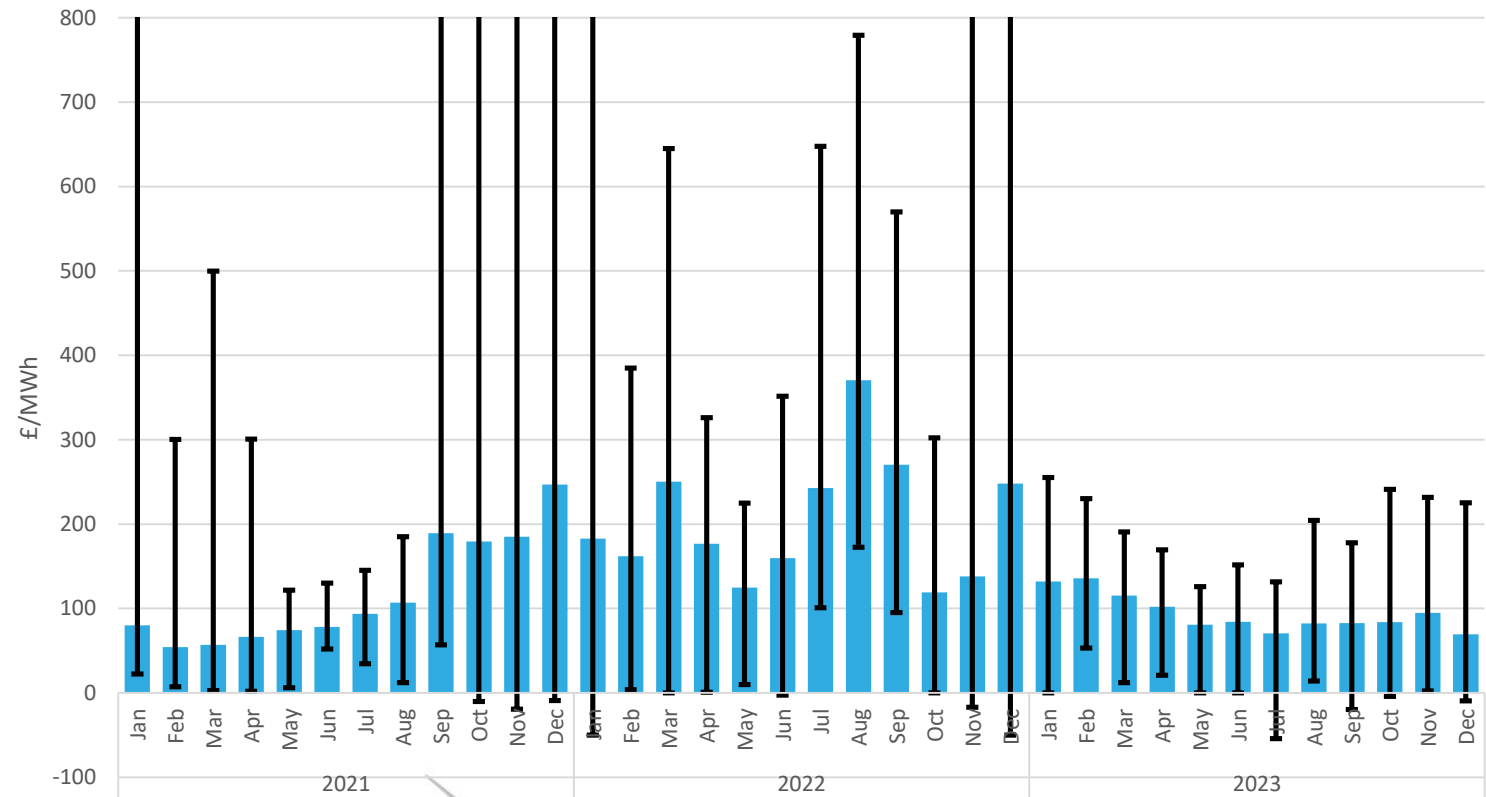




- Runs on electricity
- Potential for carbon neutrality
- With electricity costing 25p/kWh and gas 6p/kWh, CoP must be  $>3.5$



- High Price Volatility:
- Peaking around £2,500/MWh, or 250p per unit!
- Averaging around £100/MWh in 2023
- Range is less than last year, still high



- Key considerations:
- Seasonality
- Time of use
- Grid connection
- Contract - Cost!

Crop lighting

Irrigation

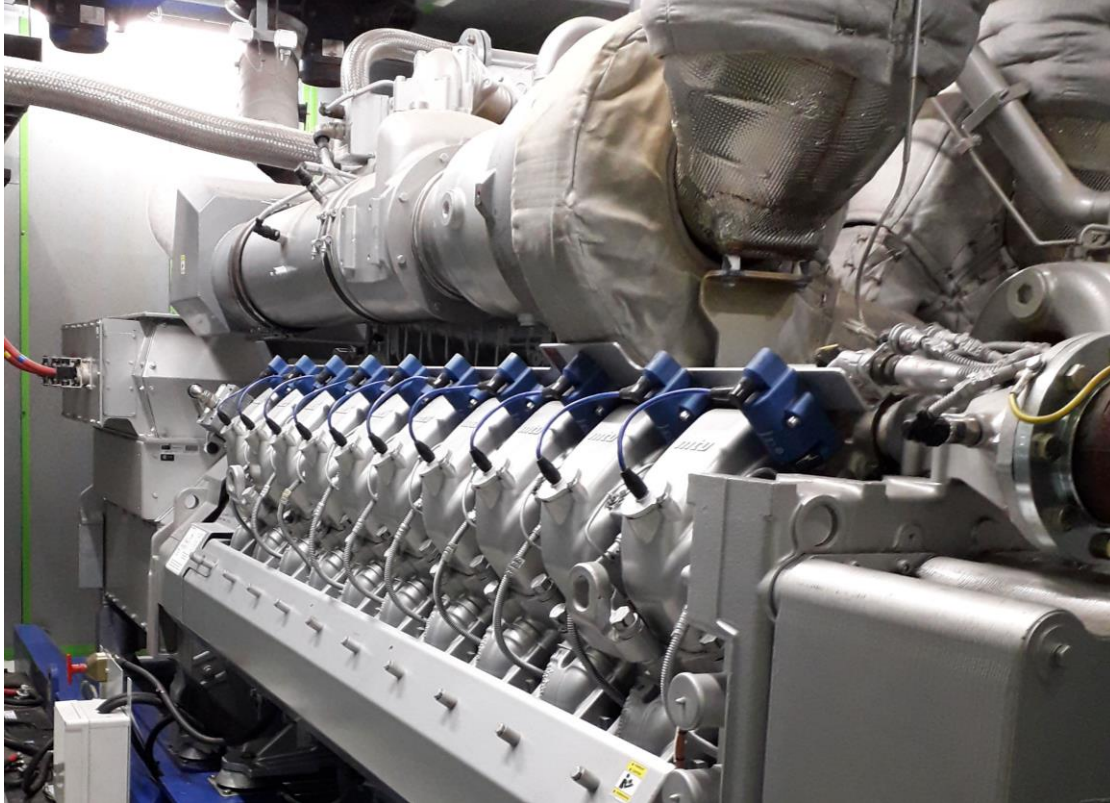
Air movement

Cold storage

Occupancy



# Natural Gas CHP



- With gas costing 6p/kWh, CHP-generated power costs 14p/kWh
- Co-generation
- Can bolster income by exporting power



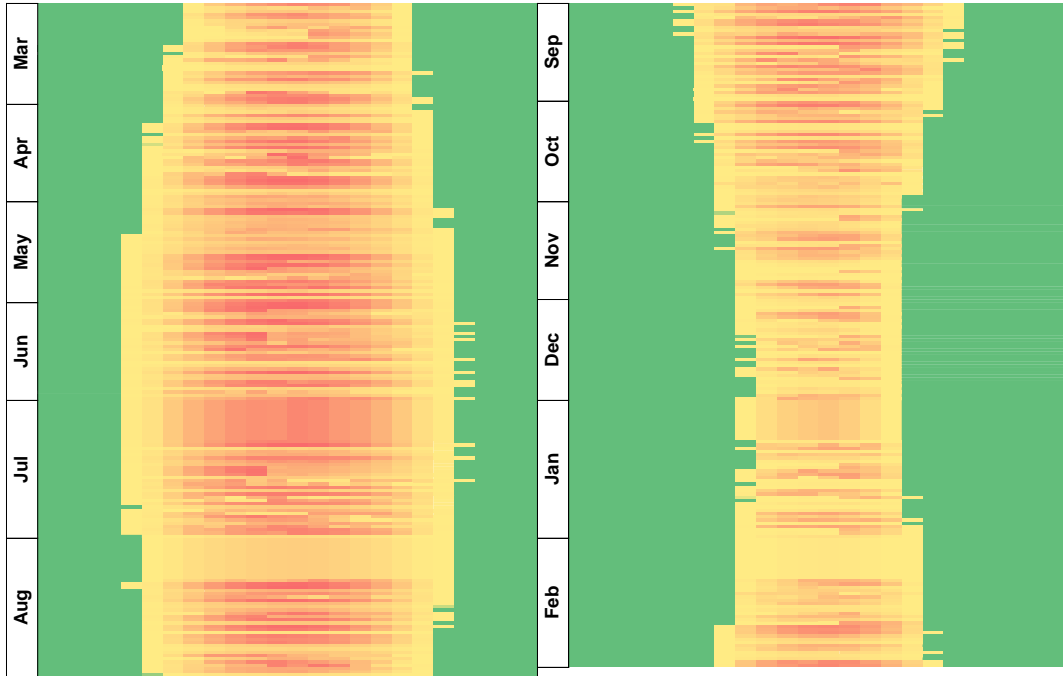




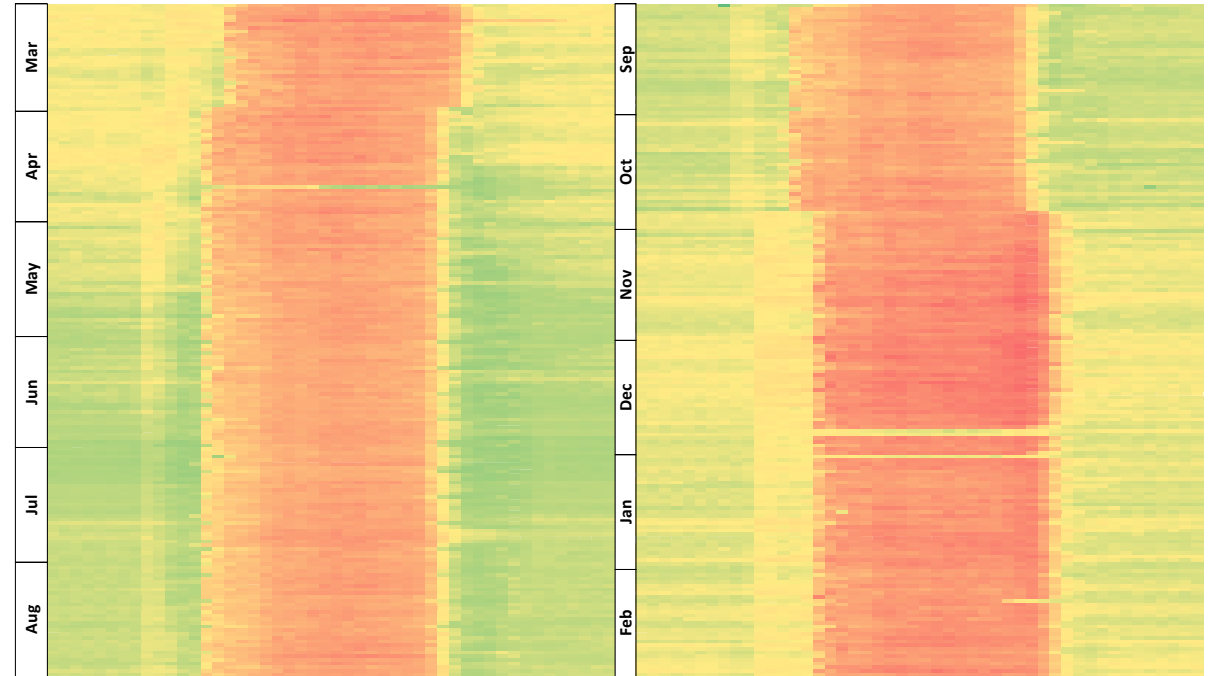
- Agrivoltaics
- Panels available with 33% light transmission
- Most suitable over non-growing areas



## PV Generation



## Site Demand





A scenic photograph of a green field at sunset. The sun is low on the horizon, casting a warm glow over the landscape. The field is divided into sections by hedges and a path.

Questions?

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